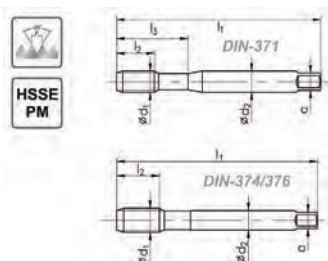


PROMOTION
offre valable jusqu'au 31-12-2017

TARAUDS MACHINE HAUTE PERFORMANCE

MASTERTAP a été conçu pour un taraudage de haute performance dans une large gamme de matériaux tels que l'acier, l'acier inoxydable, fonte, métaux non ferreux, les super alliages, alliage titane. Taraudage pouvant être réalisé sur centre d'usinage avec des vitesses de coupe élevées.



consulter la démo en cliquant sur le lien : youtube.com

MASTERTAP



Tolérance							
Revêtement							
Entrée							
Goujures							
M	P	l1	l2	l3	d2	a	
d1							
2	0,4	45	8	12	2,8	2,1	1,6
2,5	0,45	50	5	14	2,8	2,1	2,05
3	0,5	56	5	18	3,5	2,7	2,5
4	0,7	63	7	21	4,5	3,4	3,3
5	0,8	70	8	25	6	4,9	4,2
6	1	80	10	30	6	4,9	5
8	1,25	90	13	35	8	6,2	6,8
10	1,5	100	15	39	10	8	8,5
12	1,75	110	18	-	9	7	10,2
14	2	110	20	-	11	9	12
16	2	110	20	-	12	9	14

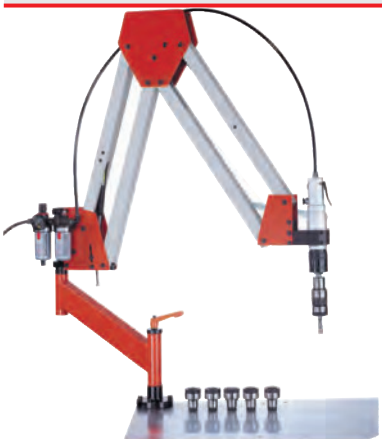
ISO2 (6H)	
HL	
B = 4 - 5 filets	
Droite	
Code	prix promo € net ht
DIN-371	
C4-118M01	
045711	18,18 15,67
045712	18,18 15,67
045713	14,07 12,12
045714	14,82 12,78
045715	16,09 13,88
045716	16,68 14,38
045717	20,03 17,28
045718	26,35 22,71
DIN-376	
D4-118M01	
045727	38,82 33,47
045728	50,89 43,86
045729	54,71 47,17

ISO2 (6H)	
HL	
C = 2 - 3 filets	
Hélicoïdale	
Code	prix promo € net ht
DIN-371	
C4-528M01	
045719	20,21 17,41
045720	20,21 17,41
045721	15,63 13,48
045722	16,47 14,19
045723	17,89 15,41
045724	18,52 15,97
045725	22,26 19,19
045726	29,27 25,24
DIN-376	
D4-528M01	
045730	43,13 37,19
045731	56,53 48,72
045732	60,79 52,40

- aciers doux-mi durs E24 - A60 - XC10 - XC38
- aciers 800-1200 N/mm2
- aciers 1000-1400 N/mm2
- aciers inoxydables : ferritique, ferritique + austénitique, martensitique R<=1000N/mm2
- Aluminium pur et alliage (copeau long)
Fonte d'aluminium si <= 10% (copeau moyen)
- Fonte
- Titane - Alliage de Titane

No. mat.	Vc [m/min]	No. mat.	Vc [m/min]		
P 1+8	10+11	20-40	1+8	10+11	20-40
9	13+14	5-15	13+14	5-15	
M 1+3	5-15	1+3	5-15		
K 1+6	10-30	1+6	10-30		
N 1+10	10-30	1+10	10-30		
S 1+3	6	5-15	1+3	6	5-15

BRAS DE TARAUDAGE



Modèle	MPD-12/II	MPD-16/II	MPD-22/II
	P0-130000-10312	P0-130000-10316	P0-130000-10322
Cap	M3-M12	M3-M16	M3-M22
n (tr/min)	400	300	120/300
Surface de travail	Rmax=1900 mm Rmini=200 mm		
Poids (kg)	23	27	39
Couple <max. (Nm)	32	12	100
Débit air	840	840	935
Adaptateurs livrés	FZS19/... M4,5,6,8,10,12	FZS31/... M6,8,10,12,14,16	FZS31/... M6,8,10,12,16,20
Adaptateurs en option	FZS19/M3	FZS19/...M3,4,5 +FR31/19	FZS19/...M3,4,5 +FR31/19; FZS31/...M14,18,22
Code	045745	045746	045747
prix promo € net ht	2 497,50 1 332,00	3 750,00 2 000,00	5 250,00 2 800,00

Pour consulter nos promotions sur notre site internet cliquez sur le lien : techmo.fr

Prix promotionnels nets ht - Offre valable dans la limite des stocks disponibles - VALIDITE 31-12-2017

TARAUDS MACHINE HAUTE PERFORMANCE

ISO metric thread DIN-13										800X			FANAR®																																																																																																																																																																																																																																										
										C-R40-TN			B-TN																																																																																																																																																																																																																																										
Material groups										P M K N			P M K N																																																																																																																																																																																																																																										
Hole type																																																																																																																																																																																																																																																							
Type of material										HSSE			HSSE																																																																																																																																																																																																																																										
Coating										TN			TN																																																																																																																																																																																																																																										
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